



CASCADE STEEL ROLLING MILLS, INC.
3200 N Highway 99W P.O. Box 687 McMinnville, Oregon 97128-9399
(503) 472-4181 Portland (503) 222-6824 Fax (503) 434-5739

January 26, 2016

Ms. Jean Shaw
Environmental Protection Agency
Office of Federal Activities, International Compliance Assurance Division (2254A)
Ariel Rios Building
1200 Pennsylvania Avenue, N.W.
Washington D.C, 20460

Re : Baghouse Dust (KO61) Export Annual Report

Dear Ms. Jean Shaw:

The purpose of this letter is to submit the annual Baghouse Dust (KO61) export report for the reporting period of January 1, 2015 through December 31, 2015.

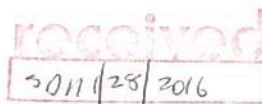
1. The EPA identification number, name and mailing and site address of the exporter:

EPA ID Number: ORD 045 776 432
Mailing and Site Address: Cascade Steel Rolling Mills, Inc.
PO BOX 687
3200 N HWY 99W
McMinnville, OR 97128

2. Calendar year covered by report: January 1, 2015 through December 31, 2015.
3. The name and site address of each consignee:

Designated Facility:
Zinc Nacional, S.A
Serafin Pena, #938 Sur
Monterrey, N.L. Mexico 64000

Consignee:
Ramon Barrios, Inc.
2212 Jefferson Street
Laredo, Texas 78040



4. A description of the hazardous waste, the EPA hazardous waste number, DOT hazard class, the name and US ID number for each transporter used, the total amount of waste shipped and number of shipments:

Both designated facility and consignees handle the same hazardous waste. Baghouse Dust (K061) is emission control dust generated from primary production of steel in electric arc furnace using scrap steel to produce semi-finished goods.

The EPA hazardous waste code: K061.

The DOT hazardous class: UN3077 Waste Environmentally Hazardous Substance, solid, n.o.s, 9, PG III, RQ (K061).

Transporters of the material include:

Willamette Pacific Railroad-US EPA ID: ORD987200573

Union Pacific Railroad-US EPA ID: NED001792910

The total amount of waste shipped for the calendar year was 20,416,460 lbs

The total shipments: 101 shipments.

5. (i)A description of the efforts undertaken during the year to reduce the volume and toxicity of waste generated and (ii)a description of the changes in volume and toxicity of waste: NA

The baghouse dust is a byproduct of the semi-finished goods produced and its generation is directly proportional to production.

"I certify under penalty of that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment."

Attached is a report of all hazardous waste export log including but not limited to: Shipment dates, Manifest numbers, weights, and management waste code etc.

Please feel free to contact me at (503) 434-3324 or email me at dlee@schm.com with any questions regarding the enclosed information.

Sincerely,



Daniel Lee
Environmental Director
Cascade Steel Rolling Mills, Inc.

ZINC NACIONAL LOG

30 days to receive manifest. Contact Cesar if not received within 30 days.

45 days to obtain original copy, if copy is not received within 45 days, exception report must be filed immediately.

YTD total (lbs) = 20,416,460

YTD total (tons) = 10,208

Total Shipments = 101 H010-Metals recovery including re

ZINC NACIONAL LOG 2015

Audited?	DATE	MANIFEST #	CAR #	WEIGHT	DATE REC'D	Crossed back to US	Days Past	(Pacific) Transporter 1	(Union Pacific) Transporter 2	Management System Code	RCRA Site	ID
Y (AK)	1/6/2015	001936332GBF	FURX824247	199650	1/25/2015	1/29/2015	19	ORD987200573	NE0001792910	H010	Ramon Barrios	January Stats
Y (SO)	1/8/2015	001936333GBF	FURX824511	204000	2/3/2015	2/7/2015	26	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (lbs) = 1,825,520
Y (SO)	1/13/2015	001936334GBF	NDYX829031	203700	2/6/2015	2/9/2015	24	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (tons) = 913
Y (SO)	1/16/2015	001936335GBF	FURX829725	203710	2/7/2015	2/10/2015	22	ORD987200573	NE0001792910	H010	Ramon Barrios	Total Shipments = 9
Y (AK)	1/20/2015	001936336GBF	FURX829752	191750	2/10/2015	2/14/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Shipments (MT) = 828
Y (AK)	1/23/2015	001936337GBF	FURX828746	200780	2/14/2015	2/16/2015	24	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	1/26/2015	001936338GBF	FURX829671	202850	2/18/2015	2/19/2015	23	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	1/28/2015	001936339GBF	FURX829805	206530	2/18/2015	2/18/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	3/10/2015	001936340GBF	FURX829599	205950	3/25/2015	2/28/2015	26	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	2/2/2015	001936341GBF	FURX829681	205450	2/25/2015	2/28/2015	23	ORD987200573	NE0001792910	H010	Ramon Barrios	February Stats
Y (AK)	2/4/2015	001936342GBF	FURX829724	203150	2/26/2015	3/4/2015	22	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (lbs) = 2,226,390
Y (AK)	2/6/2015	001936343GBF	NDYX832142	202600	2/26/2015	3/4/2015	20	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (tons) = 1,113
Y (AK)	2/9/2015	001936344GBF	NDYX823605	202900	2/26/2015	3/4/2015	17	ORD987200573	NE0001792910	H010	Ramon Barrios	Total Shipments = 11
Y (AK)	2/12/2015	001936345GBF	NDYX827644	204050	3/11/2015	3/18/2015	28	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Shipments (MT) = 1,010
Y (AK)	2/13/2015	001936346GBF	FURX829626	200200	3/11/2015	3/18/2015	26	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	2/17/2015	001936347GBF	FURX829781	194900	3/14/2015	3/18/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	2/19/2015	001936348GBF	FURX829424	194150	3/16/2015	3/19/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	2/23/2015	001936349GBF	FURX829424	194150	3/16/2015	3/19/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	2/25/2015	001936350GBF	FURX824247	204130	3/27/2015	3/31/2015	31	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	2/27/2015	001936351GBF	NDYX823590	198760	3/24/2015	3/27/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	3/5/2015	001936352GBF	FURX824651	203850	3/18/2015	3/31/2015	23	ORD987200573	NE0001792910	H010	Ramon Barrios	March Stats
Y (AK)	3/5/2015	001936353GBF	FURX829031	205100	3/24/2015	3/27/2015	19	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (lbs) = 2,224,280
Y (AK)	3/9/2015	001936354GBF	NDYX828972	203000	4/3/2015	4/7/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (tons) = 1,112
Y (AK)	3/16/2015	001936355GBF	NDYX827646	204090	4/6/2015	4/9/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	Total Shipments = 11
Y (AK)	3/16/2015	001936356GBF	FURX829725	204250	4/6/2015	4/9/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Shipments (MT) = 1,009
Y (AK)	3/17/2015	001936357GBF	FURX829752	202730	4/6/2015	4/9/2015	20	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	3/19/2015	001936358GBF	FURX829805	201300	4/10/2015	4/15/2015	22	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	3/23/2015	001936359GBF	NDYX829671	195050	4/10/2015	4/15/2015	18	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	3/25/2015	001936360GBF	NDYX829038	200560	4/20/2015	4/25/2015	26	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	3/27/2015	001936361GBF	NDYX823605	201300	4/22/2015	4/27/2015	26	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	3/31/2015	001936362GBF	FURX829599	203050	4/23/2015	4/27/2015	23	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (AK)	4/2/2015	001936363GBF	NDYX823142	203950	4/27/2015	4/30/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	April Stats
Y (AK)	4/6/2015	001936364GBF	FURX829724	193450	4/27/2015	4/30/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (lbs) = 1,203,530
Y (SO)	4/8/2015	001936365GBF	NDYX823467	200350	5/6/2015	5/12/2015	27	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (tons) = 602
Y (SO)	4/13/2015	001936366GBF	FURX829681	205050	5/6/2015	5/16/2015	23	ORD987200573	NE0001792910	H010	Ramon Barrios	Total Shipments = 6
Y (SO)	4/23/2015	001936367GBF	FURX829424	205110	5/14/2015	5/17/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Shipments (MT) = 546
Y (SO)	4/27/2015	001936368GBF	FURX827681	196620	5/14/2015	5/17/2015	17	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	5/1/2015	001936369GBF	NDYX823590	203350	5/6/2015	5/8/2015	35	ORD987200573	NE0001792910	H010	Ramon Barrios	May Stats
Y (SO)	5/4/2015	001936370GBF	NDYX828746	200850	5/29/2015	5/29/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (lbs) = 1,826,440
Y (SO)	5/6/2015	001936371GBF	FURX829752	203700	6/2/2015	6/5/2015	27	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (tons) = 913
Y (SO)	5/8/2015	001936372GBF	FURX829031	203250	6/2/2015	6/6/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	Total Shipments = 9
Y (SO)	5/15/2015	001936373GBF	FURX829725	204100	6/5/2015	6/8/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Shipments (MT) = 828
Y (SO)	5/18/2015	001936374GBF	FURX829805	203540	6/8/2015	6/8/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	5/20/2015	001936375GBF	FURX829724	201850	6/10/2015	6/13/2015	30	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (MD)	5/24/2015	001936376GBF	NDYX823605	203900	6/25/2015	6/25/2015	31	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (MD)	5/27/2015	001936377GBF	FURX828972	202100	6/23/2015	6/23/2015	27	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (MD)	6/2/2015	001936378GBF	NDYX823142	202700	7/1/2015	7/1/2015	29	ORD987200573	NE0001792910	H010	Ramon Barrios	June Stats
Y (MD)	6/4/2015	001936379GBF	FURX829671	202850	6/30/2015	7/5/2015	26	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (lbs) = 1,822,210
Y (MD)	6/9/2015	001936380GBF	NDYX823467	200500	7/4/2015	7/7/2015	23	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (tons) = 911
Y (SO)	6/11/2015	001936381GBF	FURX827681	200100	7/4/2015	7/7/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	Total Shipments = 9
Y (SO)	6/15/2015	001936382GBF	FURX829424	204050	7/6/2015	7/9/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Shipments (MT) = 827
Y (SO)	6/17/2015	001936383GBF	FURX829681	204050	7/13/2015	7/18/2015	26	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (MD)	6/19/2015	001936384GBF	FURX824247	202320	7/13/2015	7/18/2015	24	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (MD)	6/24/2015	001936385GBF	NDYX 829038	202440	7/20/2015	7/24/2015	26	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	6/28/2015	001936386GBF	FURX829599	203200	8/1/2015	8/5/2015	33	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	7/1/2015	001936387GBF	FURX824651	201800	8/10/2015	8/11/2015	40	ORD987200573	NE0001792910	H010	Ramon Barrios	July Stats
Y (SO)	7/1/2015	001936388GBF	NDYX829031	202100	7/25/2015	7/29/2015	22	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (lbs) = 2,010,490
Y (SO)	7/1/2015	001936389GBF	FURX829805	198150	7/31/2015	8/4/2015	23	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Total (tons) = 1,005
Y (SO)	7/10/2015	001936390GBF	NDYX823590	200800	7/31/2015	8/4/2015	21	ORD987200573	NE0001792910	H010	Ramon Barrios	Total Shipments = 10
Y (SO)	7/14/2015	001936391GBF	FURX829752	201540	8/6/2015	8/12/2015	23	ORD987200573	NE0001792910	H010	Ramon Barrios	MTD Shipments (MT) = 912
Y (SO)	7/16/2015	001936392GBF	FURX829724	196100	8/10/2015	8/14/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	7/23/2015	001936393GBF	NDYX827644	203280	8/24/2015	8/19/2015	32	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	7/23/2015	002658130GBF	FURX829626	201600	8/24/2015	8/19/2015	32	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	7/28/2015	002658131GBF	NDYX82142	201650	8/24/2015	8/20/2015	27	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	7/30/2015	002658132GBF	NDYX823605	203450	8/24/2015	8/27/2015	25	ORD987200573	NE0001792910	H010	Ramon Barrios	
Y (SO)	8/12/2015	002658133GBF	FURX829424	204200	9/3/2015	9/3/2015	19	ORD987200573	NE0001792910	H010	Ramon Barrios	August Stats
Y (SO)	8/17/2015	002658134GBF	FURX824247	203400	9/15/							

1 From

Date

Sender's Name

Company

Address

City

State

ZIP

2 Your Internal Billing Reference

3 To

Recipient's Name

Company

Address

City

State

ZIP

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Fo TRK# 8095 2083 6420

THU - 28 JAN AA
STANDARD OVERNIGHT

DSR
20460
DC-US
IAD

XC RDVA



424

4 express Package Service

* 1 to most locations

For packages over 150 lbs, use the
FedEx Express Freight US 49 bill.

Next Business Day

FedEx First Overnight

Fastest next business morning delivery to select
business addresses. First shipments will be delivered on
Monday unless Saturday delivery is selected.

FedEx Priority Overnight

Next business morning. Friday shipments will be
delivered on Monday unless Saturday delivery
is selected.

FedEx Standard Overnight

Next business afternoon.

Saturday delivery NOT available.

2 or 3 Business Days

FedEx 2Day A.M.

Second business morning.

FedEx 2Day

Second business afternoon. Thursday shipments
will be delivered on Monday unless Saturday
delivery is selected.

FedEx Express Saver

Third business day.

Saturday delivery NOT available.

5 Packaging

* Declared value limit \$500

FedEx Envelope*

FedEx Pak*

FedEx Box

FedEx Tube

Other

6 Special Handling and Delivery Signature Options

NOT available for FedEx Standard Overnight, FedEx 2Day A.M., or FedEx Express Saver. Fees may apply. See the FedEx Service Guide.

Saturday Delivery

No Signature Required

Package may be left without
obtaining a signature for delivery.

Direct Signature

Someone at recipient's address
may sign for delivery.

Indirect Signature

No one is available at recipient's
address. Signature of a neighboring
address may sign for delivery for
residential deliveries only.

Does this shipment contain dangerous goods?

One box must be checked.

No

Yes

As per attached

Shipper's Declaration

not required.

Dry Ice

Dry Ice 3 UN 1845

Cargo Aircraft Only

7 Payment Bill to:

Sender

Third Party

Recipient

Credit Card

Cash/Check

Total Packages

Total Weight

lbs

*Your liability is limited to US\$100 unless you declare a higher value. See the current FedEx Service Guide for details.

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